



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3700-C-1A

Job Sheet 191744



Part No: RBE350A94-3700-C-1A

Job Qty: 15 pcs

Part Name: Adjustable Brace Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/7/19

Job Tracking No:

Due Date: 4/12/19

Created By: Marie Lajeunesse

Type: Stock *5010*

Description:

Note: DWG RBE350A94-3700-C Rev 6 IPP Rev A 18.01.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	15 pcs	4/12/19		0.00	5.00	Small Fab - 1		<i>MCC</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	15 pcs	4/12/19		0.00	0.00	QC 5 - 10		<i>DAS</i> <i>19</i> <i>9-00</i>
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	15 pcs	4/12/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S170242



Part: RBE350A94-3700-C-1A

Job No: 191744

Serial No/Batch: S170242

Revision: 6

Inspector:

Exp Date:

Instructions:

Date: 04/07/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS 21 APR 08 2019
				Packaging 3 - 36 - B4B	9-88
140 QC 21 - SA	15 pcs	4/12/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21 APR 08 2019
				QC 21 - SA - 53	9-88

Part Op 100 - Small Fab-3 (Small Fab) -Assemble as per DWG sheet 2
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 130 - Packaging3-2 (Identify as per dwg & Stock Location: _____)
 140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
26 3896T31	Ferule 1/16 X 3/8" - Aluminum	30 Ea (2 ea)	100-Small Fab - 1	18X 5137368 12X 5122137
23 92373A181	Roll Pin 1/8 X 3/4	30 Ea (2 ea)	100-Small Fab - 1	5036890
54 92373A251	Slotted Spring Pin	15 Ea (1 ea)	100-Small Fab - 1	5093346
CL-2-C	Lanyard Wire	12.4950 ft (.833 ea)	100-Small Fab - 1	-5119833
NAS1756-12	Remove Before Flight	15 Ea (1 ea)	100-Small Fab - 1	5055799
RBE350A94-3700-C-01	Tube	15 pcs (1 ea)	100-Small Fab - 1	3X 5106307 7X 5079498 5X 5165443
RBE350A94-3700-C-03	Bolt	15 pcs (1 ea)	100-Small Fab - 1	2X 5060144 13X 5159736
RBE350A94-3700-C-05	Bottom	15 pcs (1 ea)	100-Small Fab - 1	2X 5094870 4X 5124709 8X 5163174
RBE350A94-3700-C-07	Top	15 pcs (1 ea)	100-Small Fab - 1	17X 5112797 8X 5156725
RBE350A94-3700-C-09	Knurled Nut	15 pcs (1 ea)	100-Small Fab - 1	10X 5107576 5X 5162849

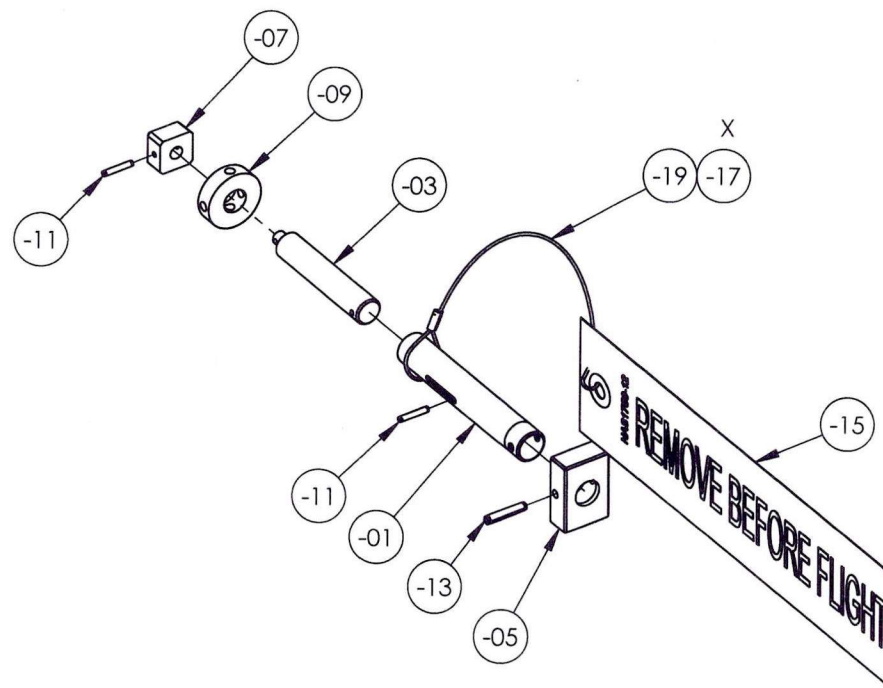
9123

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	30	558	0
	92373A181	30	133	0
	92373A251	15	63	0
	CL-2-C	12	380	0
	NAS1756-12	15	388	0
	RBE350A94-3700-C-01	15	10	0
	RBE350A94-3700-C-03	15	22	0
	RBE350A94-3700-C-05	15	7	0
	RBE350A94-3700-C-07	15	19	0
	RBE350A94-3700-C-09	15	10	0
Part Specifications				
Specifications could not be found.				

Plex 3/7/19 11:19 AM Dart.lajeunesse.marie

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
6	16-0286	-1A ADDED DRAWING.	2/28/2017



-1A

ADJUSTABLE BRACE ASSEMBLY

DART AEROSPACE	
TITLE SWASHPLATE IMMOBILIZING ADJUSTABLE BRACE	
DWG NO. RBE350A94-3700-C-1A	
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIC
	.XX ± .01 ANG
	.X ± .1 SURI
SPEC	1. BREAK ALL SHARP ED
	.015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS /
CHECKED: DUERFELDT	AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND T
	ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON M
APPROVED: MACKOVJAK	EUROCOPTER
SCALE 1:4	DATE 8/21/2012 SHEE

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					